

<h1>Stone Machinery</h1>	<h2>PROJECT REQUIREMENTS</h2>	Rev.: 12/01/02
	<h2>WORKSHEET</h2>	Page: 1 of 3
	PROJECT # T _____ Date Received: _____	

PROJECT RATING

(See Below Rating Scale & Circle)

1. Less than 30 days-HOT
2. 30-60 Day Purchase
3. 60-120 Day Purchase
4. Budgeting For Purchase
5. Other _____

PROJECT DUE DATE: _____

SUGGESTED MACHINE FOR PROJECT

1. CUSTOMER INFORMATION

Company: _____

Address: _____

Contact person: _____ Title: _____

Phone: _____ Fax: _____

Email address: _____

2. WORKPIECE INFORMATION AND CURRENT PROCESS

3. PROJECT REQUIREMENTS (Short description)

Is customer specifying: ☐ Y-axis ☐ subspindle ☐ form tools ☐ special tooling

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4. INFORMATION ABOUT EACH WORKPIECE

Drawing of unmachined part supplied? ☐ YES ☐ NO

Condition of the raw material: ☐ forged ☐ pressed ☐ rolled ☐ cast ☐ sintered ☐ sawed

☐ from bar \varnothing _____ ☐ _____

☐ _____ ☐ _____

Finished part drawing supplied? ☐ YES ☐ NO

(areas to be machined should be highlighted and grind finishes should be identified)

Material _____

Condition (Hardness / Tensile strength) _____

What is to be machined _____

Production requirements per year _____

Number of work shifts: ☐ 1-shift ☐ 2-shifts ☐ 3-shifts

Working shifts _____ Hours per shift / per year _____

5. WORKHOLDING

Special workholding? ☐ YES ☐ NO

Customer supplying? ☐ YES ☐ NO

Comment _____

Customer preference: ☐ chuck ☐ collet ☐ mandrel ☐ or? -----

6. TOOLS

Special tools or fixtures? ☐ YES ☐ NO

Form tools? ☐ YES ☐ NO

Customer supplying? ☐ YES ☐ NO

Comments: _____

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7. AUTOMATION

Automation required? ☐ YES ☐ NO

Desired raw part magazine capacity _____

Finished part magazine/unloading description _____

Gripping area _____

Frequency of change over _____

Comment _____

Will a raw and finished part be supplied ☐ YES ☐ NO

8. MEASURING

Automated measuring necessary? ☐ YES ☐ NO

Define key measuring points _____

(Mark measuring points on drawing)

9. PURCHASE DATE OF EQUIPMENT

Date _____ Comments _____

10. BUDGET \$ _____

SPECIAL CONCERNS FROM THE CUSTOMER

IS FURTHER CONTACT WITH THE CUSTOMER REQUIRED ☐ YES ☐ NO

REGIONAL MANAGER: _____ DATE: _____

DEALER: _____ DEALER SALESMAN _____

Telephone #: _____ Telephone #: _____

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