

TROFEO SERIES

HIGH PERFORMANCE

TROFEO SERIES

B465-SY2 MODEL

PROGRAMMABLE
GANTRY UNLOADER



B446-SY2 MODEL

REMNANT REMOVAL
FROM EITHER MAIN OR
SUB-SPINDLE



B481-SY2 MODEL

PARTS CONVEYOR WITH
SELF REVERSING OPTION
TO SEPARATE FINISHED
PARTS FROM REMNANTS



TECHNICAL DATA

	B446-SY2	B465-SY2	B481-SY2	
GENERAL DATA	Bar capacity (in)	2.00	2.75	3.15
	Distance between centre of spindles (in)	37.5	37.5	37.5
	Maximum speed (rpm)	5000	4000	2800
	Spindle nose	ASA 5"A2	ASA 6"A2	ASA 8"A2
LEFT SPINDLE	Spindle bore (in)	2.17	3.15	3.15
	Chuck diameter (in)	8	8	8
	Spindle power (HP)	20	35	35
	C-axis minimum programmable value *	0.001*	0.001*	0.001*
RIGHT SPINDLE	Maximum speed (rpm)	5000	5000	5000
	Spindle nose	ASA 5"A2	ASA 5"A2	ASA 5"A2
	Spindle bore (in)	2.17	2.17	2.17
	Chuck diameter (in)	6	6	6
TURRET	Spindle power (HP)	15	15	15
	C-axis minimum programmable value *	0.001*	0.001*	0.001*
	Number of positions	12	12	12
	Number of live tool stations	24	24	24
WEIGHT	Maximum turning speed (rpm)	4000	4000	4000
	Maximum power (HP)	5	5	5
	Turret indexing (1 pos) (sec)	0.015	0.015	0.015
	Total weight (lb)	17,400 (*)	17,900 (*)	18,500 (*)

(*) Approximate weights.

Due to constant development of our products all specifications given here in are subject to change without notice.